

NOTES:-

- THE BOX SHALL BE MADE OUT OF 3.0D(10SWG) SHEET EXCEPT DOOR SHALL BE OF 2.00 (14SWG) WITH CENTER STIFFNER PROVIDED.
- THE BOX SHALL HAVE DOUBLE DOORS AND FITTED WITH INTERNAL TYPE DOOR LOCK WITH COMMON KEY FOR ALL THE BOXES.
- 3. THE BOX SHALL BE SUPPLIED WITH CHANNEL IN THE BOTTOM FIXED TO THE BOX HOLES FOR FOUNDATION BOLTS TO BE PROVIDED.
- 4. THE CUTOUTS SHALL BE OF RE-WIRABLE TYPE WITH EXTENDED TERMINAL.
- THE EXPOSED PORTION OF THE BUS BARS SHOULD BE PROVIDED WITH INSULATING SLEEVES OF THE BEARING COLOURS OF R. Y. B AND BLACK FOR RESPECTIVE PHASES AND NEUTRAL.
- TERMINAL STRIPS OF THE CUTOUTS OF 100A AND 63A MUST BE SUITABLY BENT TO THE SHAPE IF REQUIRED FOR PROPER FIXING.
- 7. THE BOX SHALL BE SUPPLIED WITH ENAMEL DANGER BOARD CONFORMING TO IS-2551.
- 8. THE BOX SHALL BE RUST PROOF, VERMIN PROOF AND WEATHER PROOF.
- THE BOX SHALL BE PROVIDED WITH EARTHING WITH G.I BOLTS AND NUTS ON SLOTTED ANGLE IRON. (2 NOS. WITH SIGNS)
- 10. CABLE SHOULD BE PROVIDED BY SUITABLE SADDLE OF ANGLE IRON SUPPORTS.
- 11. CABLE ENTRY SHOULD BE AT SIDES OF THE BOX.
- 12. SWITCH TERMINAL SHOULD BE BENT EXTENDED AND STAGGERED SO THAT CABLE LEADS CAN BE FIXED DIRECT BY BOLT AND NUT WITHOUT BENDING.
- 13. ALL LIVE PARTS SHOULD BE SUFFICIENTLY INSULATED BY PVC INSULATING SLEEVES.
- 14. ARRANGEMENT OF FIXING HINGES TO THE DOORS MUST BE SUCH THAT DOOR CAN BE OPENED FULLY (160° MIN.) WITHOUT ANY DIFFICULTY. (AS SHOWN IN DRAWING).
- 15. THE BOX INCLUSIVE OF
 - (A) 1 NO, 400A/630A 3 PHASE, 4 POLE LOAD BREAK SWITCH L&T, SIEMENS, ENGLISH ELECTRIC & CROMPTON GREAVES MAKE.
 - (B) LINKS ON OTHER SIDE (PULLER TYPE LINK)

FUSE RATING	8 WAY	12 WAY
32A	4 Nos. Per Phase	-
63A	3 Nos. Per Phase	10 Nos. Per Phase
100A	1 No. Per Phase	2 Nos. Per Phase

SIZE OF BUS BARS (COPPER/ALUMINIUM FOR 400A/630A CIRCUIT BREAKER)
A. 30x3mm G.I PLATED M.S EARTH BUS.

8WAY & 12WAY BUSBAR DETAILS

LBS RATING	8 WAY	12 WAY
630A	30x10mm (300sqmm) Copper	30x10mm (300sqmm) Copper
400A	40x10mm (240sqmm) Copper	40x6mm (240sqmm) Copper
400A	30x10mm (400sqmm) Alu	40x10mm (400sqmm) Alu



